



DIRECTIONAL SIGNAL INSTALLATION INSTRUCTIONS

PART NO. 100216

FOR HENRY J — MODELS 513 AND 514

1. Disconnect battery ground cable.
2. Remove the steering wheel.
3. Using cancelling ring as a template punch three (3) small holes to start screws in underneath side of steering wheel hub. Secure ring to steering wheel with three (3) No. 8-15x5/16" tapping screws.
4. Assemble directional signal light switch and bracket with two (2) No. 8-32x3/8" screws. Slip ground clip over leg of bracket.
5. Place directional signal light switch in position on left side of steering column. Secure loosely with mounting straps.
6. Remove clamp from bottom of steering column bracket. Remove left fresh air damper or fresh air opening cover from fire wall. Run signal light wiring harness along steering column, through steering column bracket and wiring harness grommet in fire wall.
7. Place wiring harness shield over wiring harness, slipping top end of shield under mounting strap. Replace steering column clamp.
8. Reinstall steering wheel.
9. Push directional light switch lever into signaling position. Push steering wheel toward steering wheel until rubber roller presses firmly against the cancelling ring mounted on steering wheel. Roll steering wheel to be sure there is clearance between steering wheel and switch housing and that the switch will cancel properly. Tighten switch securely in place. Tighten steering column bracket.
10. Connect red cable with eye terminal to coil side of ignition switch.
11. Assemble directional signal light flasher and bracket. Connect directional signal flasher to connector on wiring harness. At a convenient location on the cowl mount flasher unit in a horizontal position. Attach bracket to fire wall with self tapping screw. Reinstall fresh air damper or cover.
12. Disconnect red cable leading from stoplight switch to stoplight.
13. Connect red cable leading to stoplight switch to red cable in signal light harness.
14. Connect red cable leading to stoplight to yellow cable in signal light harness.
15. Drill 15/32" diameter hole in rear floor pan 1 1/2" inside left side rail of frame and 1/2" forward from rear cross member of frame. Run orange cable from directional signal light wiring harness back along left side of frame, clipping to brake line and frame. Bring orange cable up through hole in floor pan. Insert grommet in hole to protect cable.
16. Pull lining loose from body behind the spare tire and disconnect red cable leading to left stoplight. Connect short red cable leading to stoplight to orange cable in signal light wiring harness. Re-cement lining in place.
17. Remove single contact bulbs and cables from parking lights and install double contact bulbs and cables from Signal Light Package.
18. Connect yellow cable from parking lights to yellow cable in chassis wiring harness at headlight terminal block.
19. Run cable from directional signal light along splash shield and radiator shroud using same mounting clips as chassis wiring harness.
20. Connect green wire from left parking light to green cable in directional signal wiring harness.
21. Connect green wire from right parking light to brown cable in directional signal wiring harness.
22. Reconnect battery ground cable.
23. Check signal light operation. With ignition switch on and lever in up position, right signal light should flash. When lever is pushed down, left signal light should flash. Lights should not operate with ignition switch turned off.