

INSTALLATION INSTRUCTIONS
QUARTER WINDOW VENT PACKAGE — PART NO. 100220
FOR HENRY J MODELS 513 AND 514

1. Loosen weatherstrip from body flange using a wooden wedge. Carefully work glass and weatherstrip from body by prying with wooden wedges, exerting pressure toward inside of vehicle until glass and weatherstrip are free for removal.
2. Remove the glass from the weatherstrip and cut glass as shown in Figure 1.
3. Assemble glass, vent window locking bracket and vent window in weatherstrip as shown in Figure 2.
4. Fit a strong cord around the outer groove of the weatherstrip for pulling the lip of the weatherstrip over the body opening flange.
5. Place the glass and weatherstrip in position on inside of vehicle.
6. Holding the window in position, pull the lip of the weatherstrip over the body opening flange by pulling the cord down the front of the window, and back across the bottom. Then pull the cord up the front of the window, back across the top and down the back as shown in Figure 4.
7. Position locking bracket to handle and drill three (3) holes with No. 31 drill. Secure locking bracket in position with self tapping screws as shown in Figure 3.

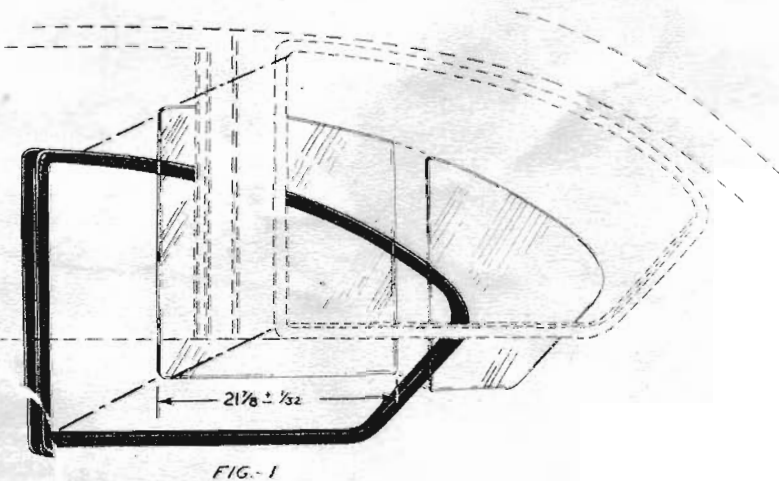


FIG-1

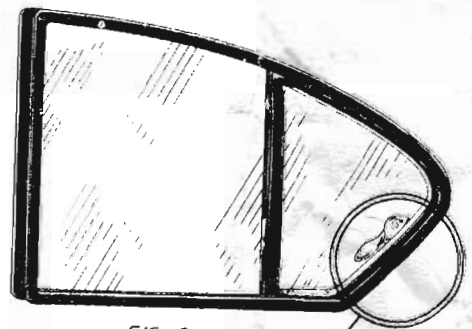


FIG-2

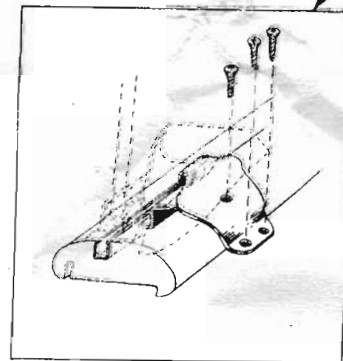


FIG-3

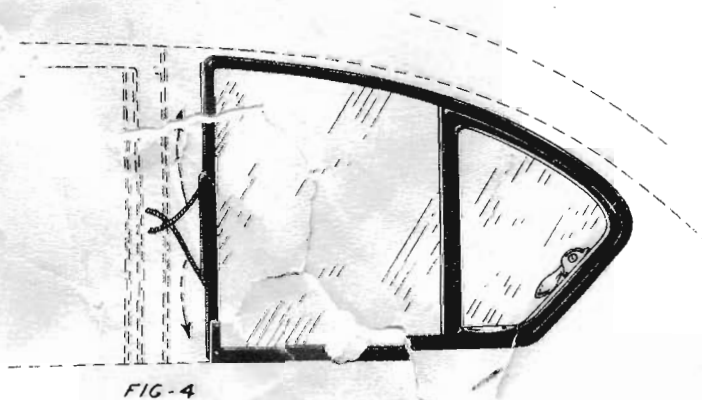


FIG-4