

INSTALLATION INSTRUCTIONS
DOOR FRAME AND FRONT WINDOW VENTILATOR PACKAGE — PART NO. 100254
FOR HENRY J — MODELS 513 AND 514

1. Paint upper frame assemblies, from package, to match car color.
2. Loosen weatherstrip from upper door frame being careful not to damage weatherstrip. Gasoline or similar solvent may be used to soften the cement.
3. Lower door glass to bottom of channels.
4. Remove door hardware and trim panel.
5. Disconnect door glass from regulator and lower glass from runs, letting it rest in the bottom of the door.
6. Remove screws (at points A, B, C, D, E and F as shown in the illustration on the reverse side) which hold upper frame and division bar to door.
7. Lift upper frame and division bar assembly from the door.
8. Install upper frame and ventilator window assembly in the door. Install screws at points A, B, C and D.
9. Reinstall door glass in runs and connect to regulator. Install screws at points E and F. Check to be sure that ventilator and window operate properly.
10. Reinstall door trim panel and hardware.
11. Cement weatherstrip to upper frame.
12. Adjust frame "in" or "out" as required to obtain a tight seal between weatherstrip and body.
13. Repeat operations on opposite door.

Part No. 100254 Door Frame and Front Window Ventilator Package
consists of:

1	212300	Frame and Ventilator Complete, Right
1	212301	Frame and Ventilator Complete, Left

Prepared By:
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