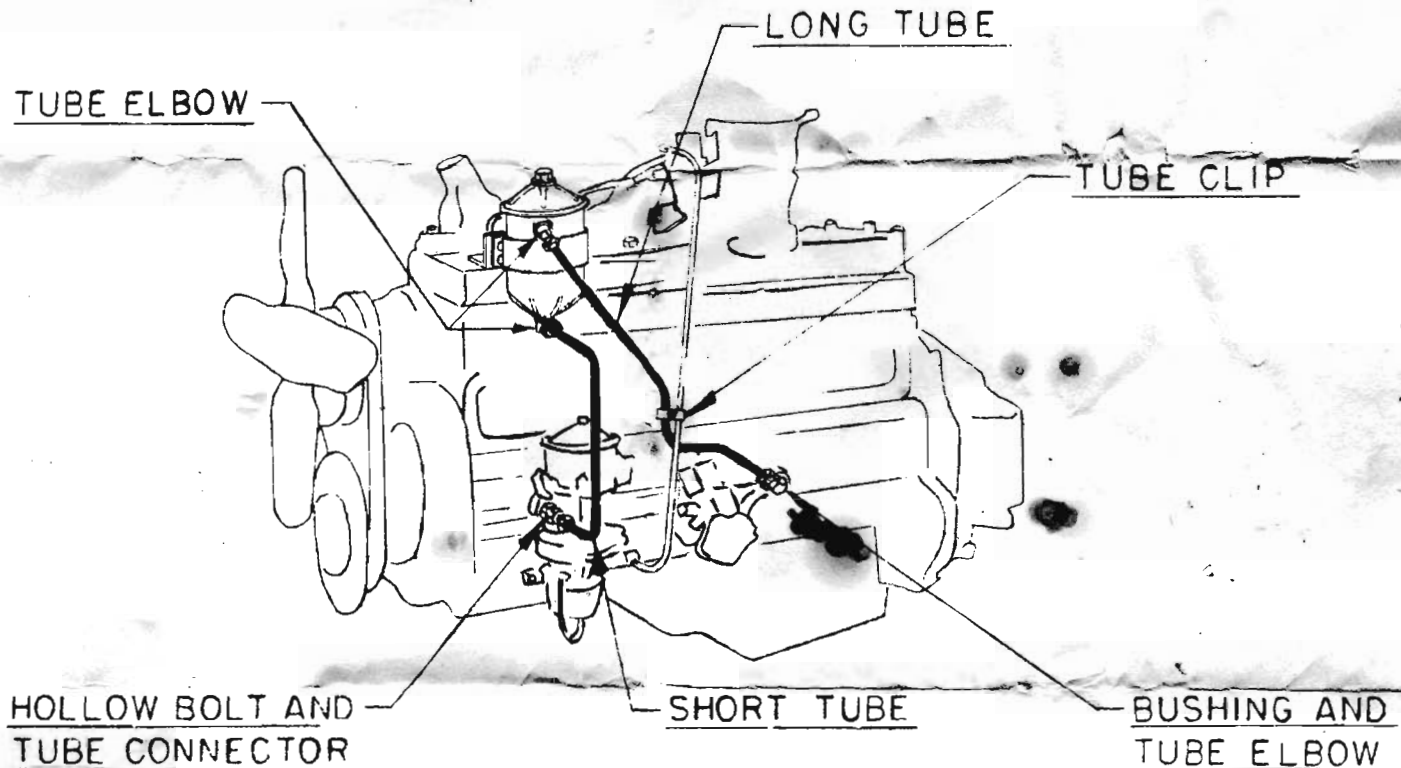


# OIL FILTER PACKAGE - PART NO. 212274 FOR HENRY J. MODEL 514



## INSTALLATION INSTRUCTIONS

1. REMOVE THE 1/4" PIPE PLUG FROM THE CYLINDER BLOCK OIL GALLERY. THIS PLUG IS LOCATED DIRECTLY BEHIND THE EXHAUST PIPE.
2. ASSEMBLE THE REDUCING BUSHING AND A TUBE ELBOW. INSTALL BUSHING AND ELBOW IN OIL GALLERY AS SHOWN. NOTE A SPECIAL PLUG IS SUPPLIED IN EACH PACKAGE TO BE USED IN ELBOWS AND CONNECTIONS TO PREVENT CRUSHING DURING INSTALLATION.
3. ASSEMBLE THE HOLLOW BOLT AND TUBE CONNECTOR.
4. REMOVE THE FRONT FUEL PUMP MOUNTING BOLT AND REPLACE WITH HOLLOW BOLT AND TUBE CONNECTOR.
5. INSTALL THE FILTER MOUNTING BRACKET UNDER THE TWO LEFT FRONT CYLINDER HEAD STUD NUTS.
6. INSTALL TUBE ELBOWS IN THE INLET AND OUTLET OPENINGS IN FILTER.
7. ATTACH FILTER TO MOUNTING BRACKET WITH BOLTS, LOCKWASHERS AND NUTS.
8. CONNECT SHORT TUBE TO OUTLET ELBOW IN FILTER AND TO TUBE CONNECTOR IN HOLLOW BOLT.
9. CONNECT LONG TUBE TO ELBOW IN OIL GALLERY. FORM TUBE AND CLIP AS SHOWN IN ILLUSTRATION. BEING SURE THAT TUBE CLEARS EXHAUST PIPE AND THROTTLE LINKAGE. CONNECT OTHER END OF TUBE TO FILTER INLET ELBOW.
10. RUN ENGINE 10 MINUTES. CHECK FILTER AND CONNECTIONS FOR LEAKS.
11. ADD ONE (1) QUART OF OIL TO COMPENSATE FOR OIL REMAINING IN THE FILTER.
12. RETIGHTEN COVER AFTER 500 MILES.