



SERVICE BULLETIN

TO ALL DISTRIBUTORS AND DEALERS:

This bulletin provides information to permit the installation of new door hinge pillar weatherstripping and scuff plates on earlier models. This improvement will provide a better seal for the doors, and the scuff plates add materially to the appearance of the trim.

HINGE PILLAR WEATHERSTRIP

Newly designed and improved hinge pillar weatherstripping is currently being installed on the Henry J models K-523 Corsair and K-524 Corsair deLuxe. This new weatherstrip (Fig. 1), provides a more effective and positive seal between the hinge pillar and the door.

The weatherstripping may be obtained through your Parts Distributor under the part numbers listed below:

Part No.	Description	Quantity
213749	Hinge Pillar Weatherstrip - (Incl. Retainers) R-Hand	1
213748	Hinge Pillar Weatherstrip - (Incl. Retainers) L-Hand	1
576	Screw - No. 8 - 15 x 3/8" Round Head Cross Recess Tap	8

Installation - The new hinge pillar weatherstripping may be installed in the following manner:

1. From the front edge of the door, remove the old weatherstrip and clean the surface of the door.

2. Clean the face of the hinge pillar. Apply a coating of weatherstrip cement (Minnesota Mining 3M or equivalent) on the face of the hinge pillar, according to the manufacturer's instructions on the area to which the new weatherstrip is to be cemented (the inner side will be close to the wind cord, Fig. 1.) Also apply weatherstrip cement to the attaching face of the new weatherstrip.

3. After the cement has dried so that it is tacky, carefully position the weatherstrip on the hinge pillar, using the lower hinge pocket tab (1, on Fig. 1) of the weatherstrip to locate the weatherstrip on the hinge pillar.

4. Insert the tab (1, Fig. 1) into the hinge pocket so that the ends of the tab align with the inner end of the door hinge and the body of the weatherstrip is close to the weather cord. Press the weatherstrip in place adjacent to the hinge pocket.

5. Press the upper and lower part of the weatherstrip in place, locating as shown in Fig. 1. Do not stretch the weatherstrip during installation.

6. Using a prick punch, center punch each attaching screw hole of the weatherstrip ends and drill four holes with a drill of a suitable size. Install and tighten attaching screws.

(Over)

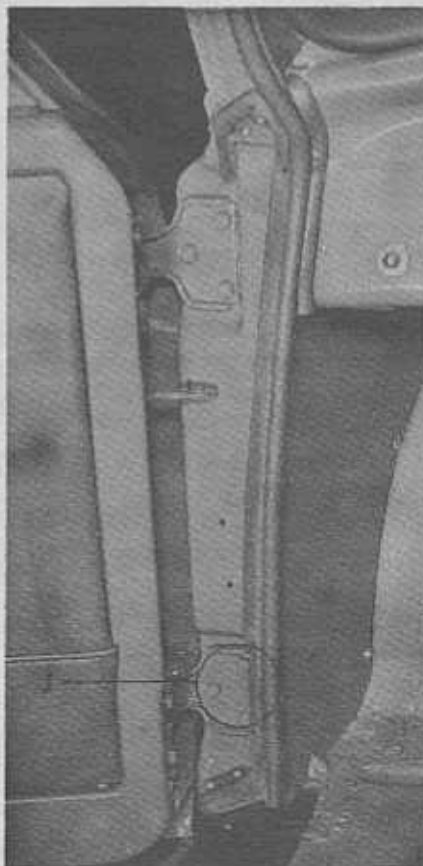


Fig. 1

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BODY

HINGE PILLAR
WEATHERSTRIP
AND
SCUFF PLATES

MODELS

Henry J	
K-513	K-514
K-523	K-524

RUBBER SCUFF PLATES

New rubber scuff plates "dress up" the door sills of the Henry J models K-523 Corsair and K-524 Corsair deLuxe in current production. Further, these scuff plates greatly assist in sealing the bottom of the door opening against dust and water leaks. Similar scuff plates are available for installation on all other Henry J models (K-513, K-514 and Vagabonds K-523 and K-524). Scuff plates may be obtained through your Parts Distributor under the following part numbers.

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<u>Part No.</u>	<u>Description</u>	<u>For Models</u>	<u>Quantity</u>
213711	Scuff Plate, R. H.	K-523 Corsair, K-524 Corsair deLuxe	1
213712	Scuff Plate, L. H.	K-523 Corsair, K-524 Corsair deLuxe	1
213497	Scuff Plate, R. H.	K-513 K-514 and Vagabonds K-523 and K-524	1
213498	Scuff Plate, L. H.	K-513 K-514 and Vagabonds K-523 and K-524	1

Installation - These instructions apply to the installation of scuff plates on the 1951 K-513 and K-514 models and to the K-523 and K-524 Vagabond models. Replacement of scuff plates on the Corsair and Corsair deLuxe models differs since the scuff plates on these models are attached with drive nails.

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1. Clean the door sill thoroughly. Remove the rocker panel screws; then, using a ball peen hammer, strike each screw hole in the rocker panel with the ball end of the hammer until a slight depression is formed for the screw head.

BODY

2. Install the right hand scuff plate on the right hand side of the vehicle and the left scuff plate on the left side (the plates are not interchangeable). With the scuff plates in position, install the rocker panel screws.

HINGE PILLAR
WEATHERSTRIP
AND
SCUFF PLATES

3. With the addition of the scuff plate on the rocker panel, the weatherstrip along the bottom edge of the door is too thick to allow the door to close properly. To decrease the compression of the weatherstrip pull it loose from the door the full length of the scuff plate. Then using shears, cut off a 1/8" thick strip from the face of the weatherstrip that was cemented to the door flange. Taper the cut where the scuff plate ends would contact to assure good sealing. Then apply weatherstrip cement (Minnesota Mining 3M or equivalent) to the door and weatherstrip. When tacky press the weatherstrip onto the door in its proper location.

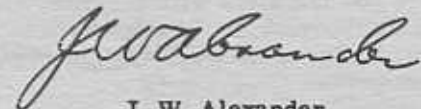
NOTE: It has been found that one man can install the hinge pillar weatherstrip and the scuff plates in .2 hours for each one.

MODELS

Henry J

K-513 K-514
K-523 K-524

POLICY: Since the new weatherstrips and the scuff plates are considered product improvements claims for installation of the parts will not be allowed.



J. W. Alexander
General Service Manager