

KAISER-FRAZER SALES CORPORATION

WILLOW RUN, MICHIGAN



SERVICE BULLETIN

TO ALL DISTRIBUTORS AND DEALERS:

This bulletin contains body paint information for all 1952 Kaiser and Henry J Models.

The factory does not stock service paint for distribution to the field. Therefore, all orders for paint and requests for mixing formulae or paint specifications must be directed to the Acme, Ditzler or DuPont paint jobber in your locality handling automotive finishes.

The paint manufacturer's identification code number must be used when ordering paint or requesting information from the jobber and may be determined in the following manner.

1. Identify the Kaiser-Frazer paint code number from the body code number plate located on the dash panel in the engine compartment of the car.
2. Locate the listing of that particular paint code in this bulletin.
3. Determine the basic color number for the color or colors which comprise the paint code.
4. Refer to the manufacturer's identification code numbers and use the basic color number to locate the manufacturer's number which you will use when ordering the paint.

No. 319
Revised

JULY 17, 1952

BODY

<u>PAINT CODE</u>	<u>COLOR NAME</u> MONOTONE	<u>BASIC COLOR NO.</u>	<u>PAINT CODE</u>	<u>COLOR NAME</u> TWO-TONE	<u>BASIC COLOR NO.</u>
110	Cardinal	4	404	(U-Turquoise L-Cerulean	64 65
130	Horizon Blue	7			
140	Onyx (Black)	1			
150	Crystal Green	2	405	(U-Cardinal L-Willow Gray	4 68
215	Glass Green	18			
235	Saddle Bronze (M)	28			
255	Green Spray	33	406	(U-Onyx (Black) L-Pasadena Yellow	1 63
310	Claypipe Gray	49			
325	Forest Green (M)	56			
394	Turquoise	64	407	(U-Saddle Bronze (M) L-Mariner Gray	28 52
396	Blue Satin (M) (New)	67			
397	Gunmetal Gray	66			
398	Cerulean	65	408	(U-Cardinal L-Mariner Gray	4 52
399	Willow Gray	68			
547	Saddle Bronze (M)	28			
576	Forest Green (M)	56	409	(U-Glass Green L-Crystal Green	18 2
582	Crystal Green	2			
584	Onyx (Black)	1			
597	Cardinal	4	410	(U-Ceramic Green L-Crystal Green	55 2
602	Turquoise	64			
604	Cerulean	65			
606	Gunmetal Gray	66	411	(U-Green Spray L-Forest Green (M)	33 56
607	Blue Satin (M) (New)	67			
608	Willow Gray	68			
611	Academy Blue (M)	3	412	(U-Ceramic Green L-Forest Green (M)	55 56
	TWO-TONE				
			413	(U-Flax L-Blue Satin	5 53
400	(U-Forest Green (M) L-Ceramic Green	56 55			
			414	(U-Crystal Green L-Ceramic Green	2 55
403	(U-Blue Satin L-Mariner Gray	53 52			

PAINT
COLOR
CODES

ALL
1952 MODELS

<u>PAIN</u> <u>CODE</u>	<u>COLOR NAME</u> <u>TWO-TONE</u>	<u>BASIC</u> <u>COLOR NO.</u>	<u>PAIN</u> <u>CODE</u>	<u>COLOR NAME</u> <u>TWO-TONE</u>	<u>BASIC</u> <u>COLOR NO.</u>
415	(U-Horizon Blue (L-Mariner Gray)	7 52	612	(U-Cardinal (L-Mariner Gray)	4 52
416	(U-Turquoise (L-Mariner Gray)	64 52	613	(U-Cardinal (L-Mineral Gray)	4 57
417	(U-Mariner Gray (L-Cardinal)	52 4	617	(U-Mariner Gray (L-Mineral Gray)	52 57
418	(U-Mariner Gray (L-Onyx (Black))	52 1	619	(U-Mariner Gray (L-Blue Satin)	52 53
419	(U-Garden Green (M) (L-Onyx (Black))	20 1	620	(U-Flax (L-Oakwood Brown (M))	5 54
420	(U-Mineral Gray (L-Onyx (Black))	57 1	621	(U-Forest Green (M) (L-Ceramic Green)	56 55
421	(U-Gunmetal Gray (M) (L-Onyx (Black))	45 1	622	(U-Green Spray (L-Forest Green (M))	33 56
422	(U-Flax (L-Onyx (Black))	5 1	623	(U-Gunmetal Gray (M) (L-Caribbean Coral (M))	45 14
423	(U-Onyx (Black) (L-Mineral Gray)	1 57	624	(U-Mariner Gray (L-Blue Satin)	52 53
424	(U-Oakwood Brown (M) (L-Saddle Bronze (M))	54 28	626	(U-Onyx (Black) (L-Mineral Gray)	1 57
425	(U-Cardinal (L-Caribbean Coral (M))	4 14	627	(U-Mineral Gray (L-Onyx (Black))	57 1
426	(U-Parakeet (L-Onyx (Black))	16 1	628	(U-Ceramic Green (L-Crystal Green)	55 2
427	(U-Gunmetal Gray (M) (L-Caribbean Coral (M))	45 14	629	(U-Mariner Gray (L-Onyx (Black))	52 1
428	(U-Gunmetal Gray (L-Willow Gray)	66 68	631	(U-Mariner Gray (L-Horizon Blue)	52 7
429	(U-Forest Green (M) (L-Green Spray)	56 33	632	(U-Glass Green (L-Crystal Green)	18 2
549	(U-Mineral Gray (L-Mariner Gray)	57 52	633	(U-Cardinal (L-Caribbean Coral (M))	4 14
556	(U-Garden Green (M) (L-Glass Green)	20 18	634	(U-Horizon Blue (L-Mariner Gray)	7 52
557	(U-Forest Green (M) (L-Ceramic Green)	56 55	636	(U-Flax (L-Blue Satin)	5 53
559	(U-Cardinal (L-Mariner Gray)	4 52	637	(U-Crystal Green (L-Garden Green (M))	2 20
561	(U-Mariner Gray (L-Blue Satin (M) (Old))	52 23	638	(U-Gunmetal Gray (M) (L-Onyx (Black))	45 1
600	(U-Onyx (Black) (L-Arena Yellow)	1 59	639	(U-Gunmetal Gray (M) (L-Caribbean Coral (M))	45 14
609	(U-Turquoise (L-Cerulean)	64 65			

Page 2

No. 319
Revised

JULY 17, 1952

BODY

PAINT
COLOR
CODES

ALL
1952 MODELS

<u>PAIN</u> <u>CODE</u>	<u>COLOR NAME</u> <u>TWO-TONE</u>	<u>BASIC</u> <u>COLOR NO.</u>	<u>PAIN</u> <u>CODE</u>	<u>COLOR NAME</u> <u>TWO-TONE</u>	<u>BASIC</u> <u>COLOR NO.</u>
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641	(U-Cardinal (L-Willow Gray	4 68	642	(U-Gunmetal Gray (L-Willow Gray	66 68
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(M) Metallic

Page 3

Following are the paint manufacturer's identification code numbers assigned to the 1952 Kaiser and Henry J colors.

<u>BASIC</u> <u>COLOR</u> <u>CODE</u>	<u>COLOR NAME</u>	<u>ACME</u>		<u>DITZLER</u>		<u>duPONT</u>	
		<u>PROXLIN</u> <u>LACQUER</u>	<u>FLEET-X</u> <u>ENAMEL</u>	<u>LACQUER</u>	<u>ENAMEL</u>	<u>DUCO</u> <u>LACQUER</u>	<u>x DULUX</u> <u>ENAMEL</u>
1	Onyx (Black)	509	206	DAL-9000	DQE-9000	246-2048	
2	Crystal Green	6327	22-6327	DAL-40072	DQE-40072	246-54723	
3	Academy Blue (M)	6423	22-6423	DAL-10439	DQE-10439	202-34610	
4	Cardinal	6329	22-6329	DAL-50070	DQE-50070	246-54727M	
5	Flax	6572	22-6572	DAL-80375	DQE-80375	246-60408	
7	Horizon Blue	6426	22-6426	DAL-10029	DQE-10029	246-55079	93-55079
14	Caribbean Coral(M)	6568	22-6568	DAL-50197	DQE-50197		181-22395
16	Parakeet	6619	22-6619	*DAL-40611	*DQE-40611	202-57269K	
18	Glass Green	6585	22-6585	DAL-40613	DQE-40613	246-81313	
20	Garden Green (M)	6584	22-6584	DAL-40597	DQE-40597	202-81327	
23	Blue Satin (M)(Old)	6581	22-6581	DAL-10484	DQE-10484	202-81323	
28	Saddle Bronze (M)		22-6437		*DQE-20454		181-24167
33	Green Spray	6484	22-6484	DAL-40563	DQE-40563	246-55123	
45	Gunmetal Gray (M)	6403	22-6403	*DAL-30449	DQE-30449	202-32420	
49	Claypipe Gray	6420	22-6420	DAL-30479	DQE-30479	246-55077	
52	Mariner Gray	6906	22-6906	DAL-30767	DQE-30767	246-81660	
53	Blue Satin	6908	22-6908	DAL-10592	DQE-10592	246-81665	
54	Oakwood Brown (M)	6905	22-6905	DAL-20646	DQE-20646	202-81666	
55	Ceramic Green	6909	22-6909	DAL-40945	*DQE-40945	246-81673	
56	Forest Green (M)	6904	22-6904	DAL-40931	DQE-40931	202-81664G	
57	Mineral Gray	6907	22-6907	DAL-30768	DQE-30768	246-81659	
59	Arena Yellow	6975	22-6975	DAL-80403	*DQE-80403	246-55786	
63	Pasadena Yellow	7061	22-7061	*DAL-80528	*DQE-80528	246-55846G	
64	Turquoise	7273	22-7273	DAL-10539	DQE-10539	246-57118G	
65	Cerulean	7274	22-7274	DAL-10297	DQE-10297	246-57119	
66	Gunmetal Gray	7272	22-7272	DAL-30938	DQE-30938	246-57117	
67	Blue Satin (M)(New)			DAL-10367	*DQE-10367		
68	Willow Gray	7271	22-7271	DAL-30937	DQE-30937	246-57116	

No. 319
Revised

JULY 17, 1952

BODY

PAINT
COLOR
CODES

ALL
1952 MODELS

x DULUX ENAMEL is available for all colors with the exception of the colors listed below, even though the manufacturer's identification code number does not appear. Where the DULUX identification code is not given, request that the enamel be mixed to match the lacquer code.

NOT AVAILABLE IN DULUX:

Onyx (Black)	Parakeet
Cardinal	Oakwood Brown (M)
Caribbean Coral (M)	Cerulean Blue
Saddle Bronze (M)	Blue Satin (M)

* Paint not immediately available from the local jobber; however, the jobber can obtain quantities of paint for these colors from the paint companies' factory office.

(over)

In addition, for reference purposes, a complete tabulation of all lacquer finish color codes is provided below. All codes in this bulletin not listed as a lacquer code are high bake enamel codes.

Page 4

547	600	620	632
549	602	621	633
556	604	622	634
557	606	623	636
559	607	624	637
561	608	626	638
576	609	627	639
582	611	628	641
584	612	629	642
597	613	631	

No. 319
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PAINT
COLOR
CODES



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